Singer

INSTRUCTION MANUAL

Singer

*Sensitive Research**

DIRECT CURRENT

INDICATING INSTRUMENT

Special Singer meters in the VOR/LOC test Panels

Gertsch*
EMPIRE*
Sensitive Research*
Panoramic*

SINGER

*A Trademark of THE SINGER COMPANY

Precision electrical and electronic instruments for measurement

THE SINGER COMPANY • METRICS DIVISION

WARRANTY

THE SINGER COMPANY, METRICS DIVISION, warrants each new instrument to be free from defects in material and workmanship, effective after delivery to the original purchaser as follows:

*Commander** Instruments: Potentiometers, Bridges,
Volt Ratio Boxes and Standard Resistors.....5 years
*Sensitive Research** Electrical Indicating Instruments.....2 years
Other Electrical and Electronic Measuring Instruments.....1 year

Repair or replacement (at our option) without charge (F.O.B. factory) will be effected when our examination satisfactorily indicates that defects are due to workmanship or materials. Electron tubes, semiconductors, batteries, fuzes, lamps, thermoelements, and *RatioTran** potentiometers are excluded from warranty coverage. Warranty returns must first be authorized by the factory.

If the instrument or any portion thereof, has been abused, misused, damaged by accident or negligence, or if any serial number or seal has been removed or altered, the warranty is void.

This warranty is in lieu of all other obligations or liabilities expressed or implied and The Singer Company neither assumes, nor authorizes any person to assume for them, any other liability in connection with sales of instruments manufactured by The Singer Company, Metrics Division.

THE SINGER COMPANY • METRICS DIVISION
915 PEMBROKE STREET, BRIDGEPORT, CONNECTICUT • 3211 S. LA CIENEGA BLVD., LOS ANGELES, CALIFORNIA

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REPAIR AND MAINTENANCE

Instruments should be returned only on prior written authorization from the Singer Representative or the factory(1). Warranty repair will be made upon written request. Please provide the following information in order to expedite our processing of your instrument:

1. Model or Type
2. Serial Number
3. Description of trouble(2)
4. Test instruments used
5. Approximate date instrument was placed in operation
6. Approximate number of hours of use
7. Has maintenance action been previously requested?
8. Other comments

Upon receipt of this information our Service Department will send you service data or shipping instructions. Upon receipt of shipping instructions forward the instrument to the factory prepaid. If requested, an estimate of charges will be made before work begins.

(1) Contact Metrics Division, Bridgeport, Connecticut for *Commander**, *Empire**, *Panoramic**, and *Sensitive Research** instruments. Contact Metrics Division, Los Angeles, California for *Gertsch** instruments.

(2) Include data on symptoms, measurements taken, suspected location of trouble, maintenance action taken, and any other relevant data.

OPERATIONAL AND MAINTENANCE PROCEDURE
for
DIRECT CURRENT INDICATING INSTRUMENTS

INITIAL INSPECTION

Upon receipt, your instrument should be carefully unpacked and examined for any visible external damage, i.e., split case, cracked glass, broken binding posts, etc. Place the instrument on a reasonably level bench. If the instrument has a wire shorting the terminals, it should be removed. Turning the mechanical zero adjuster move the pointer both above and below the zero line of the scale. It should have sufficient travel to go a little beyond zero in each direction. Set the pointer exactly on zero while lightly tapping the instrument case with your fingers. The pointer will be correctly adjusted for zero when no reflection of the pointer's knife edge can be seen in the anti-parallax mirror, and the pointer is zeroed.

TEST FOR BALANCE

Balance requirements differ for our various types of instruments. The general testing procedure for balance on all models is the same, the difference being only in the degree of angle that the instrument is tipped from a horizontal position.

1. Set the pointer exactly on its zero position.

2. Now tip the instrument slowly from the side farthest from you to an angular position as shown on the table below.

3. Next, lay the instrument flat again and then tip it on its left side and tap gently.

In both these procedures the instrument should be within its balance specifications. In general, these specifications are as follows:

DIRECT CURRENT INSTRUMENTS

Model	Accuracy	Angle from Horizontal	Balance Guarantee
UP	1%	90°	1%
UPP	.5 of 1%	90°	.5 of 1%
HS-N-J-JW-JWSP-JD-SD-S-University	.5 of 1%	15°	.5 of 1%
C-WVA	.25 of 1%	15°	.25 of 1%
Universal Polyranger	.5 of 1% (.75 of 1% on AC)	15°	.5 of 1%
B	.1 of 1%	10°	.1 of 1%

FRICTION TEST

The instrument may be tested for friction by connecting it to a suitable source of power and deflecting it at least 25% of full scale, then slowly reducing the deflecting current to zero. No instrument should be accepted for use if the pointer does not return within .1 of a division from zero. Be sure that your controls operate smoothly so that there will be no false indication of the pointer's sticking.

CARE AND MAINTENANCE

Caution - Disassembly of the movement should not be attempted unless a skilled instrument man and calibration and scale drawing equipment are available.

Good practice dictates that periodic checks be made for pivot friction, balance and scale calibration.

If the instrument glass is cleaned, the task should be completed by heavily breathing upon it to dissipate any electrostatic charges that may have been generated by friction. Occasionally the binding post's metal contact surfaces should be cleaned and brightened by the careful use of a fine sandpaper.

the instrument case may be cleaned by using carbon tetrachloride to dissolve any greasy surface accumulations. A brisk rubbing with a soft flannel cloth will restore the moulded cases to their original lustre. Should the engraving "white" become discolored, it can be removed with a sharp point and refilled with a white wax crayon material available at a small cost from us.

OPERATIONAL PROCEDURE

1. Place the instrument on a level surface so that it is no more than 5° from the horizontal.

2. In good instrument practice, the instrument should be kept away from any source of very strong magnetic fields. Maximum tolerable field is 5 oersteds.

3. Set the pointer on zero.

4. For safety, it is best to turn off the current or voltage to be measured, before making connections to any instrument. Observing proper polarity, connect the instrument terminals to the circuit to be measured.

5. Apply power and read the deflection, when the instrument pointer comes to rest.

CALIBRATION CHECK

No actual calibration check should be made until the instrument has become thoroughly temperature saturated at a standard temperature (25° C) for at least four hours.

Calibration is accomplished by direct comparison to an acceptable standard. The power source should have no ripple content greater than 10 times the guaranteed accuracy (i. e. 5% allowable ripple for a .5% accuracy instrument).

Note - For information specific to this instrument, see the data card attached to the instrument case.

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